



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003776

D412-698-023
Job Sheet 178782



Part No: D412-698-023

Job Qty: 2 ea

Part Name: Automatic Door Opener (fits LH or RH)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/14/18

Created By: Linda Lacelle

Type: SOLD

Description:

JUN 11 2018

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 07-07-12 JLM IPP rev B ecn 1207 08.07.03 EC verified by:LL

Ship Via:

Bill of Materials

JUN 11 2018

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/14/18	6/14/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 12 2018
110	Packaging	2 pcs	6/14/18	6/14/18	0.00	0.00	Packaging1-4		JUN 12 2018
120	QC	2 pcs	6/14/18	6/14/18	0.00	0.00	QC4		
130	Packaging	2 pcs	6/14/18	6/14/18	0.00	0.00	Packaging3-2		
135	DC	2 pcs	6/14/18	6/14/18	0.00	0.00	DC		
140	QC21-FG	2 Ea	6/14/18	6/14/18	0.00	0.00	QC21		

Part Op 135 - Photocopy bluefile & type labels per PPP D412-698-023 CHG003
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-11	Door Prop	2 Ea (1 ea)	90-Start up Operation	505504582
D3594-043	Floor Doubler Assembly, LH	2 Ea (1 ea)	90-Start up Operation	5059001x1
D3594-044	Floor Doubler Assembly, RH	2 Ea (1 ea)	90-Start up Operation	5073848
D3594-5	Doubler	2 Ea (1 ea)	90-Start up Operation	5073842
D3622-1	Ball Stud	4 Ea (2 ea)	90-Start up Operation	5080403
MS20426AD4-4	Rivet	4 Ea (2 ea)	90-Start up Operation	FM138022
MS21073L5	Anchor Nut	2 Ea (1 ea)	90-Start up Operation	5036488
NAS1149D0516J	Washer	4 Ea (2 ea)	90-Start up Operation	5067015

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3552-11	2	2	0
	D3594-043	2	9	0
	D3594-044	2	3	0
	D3594-5	2	10	0
	D3622-1	4	0	0
	MS20426AD4-4	4	728	0
	MS21073L5	2	10	0
	NAS1149D0516J	4	148	0



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Container No: S080447



Part: D412-698-023

Job No: 178782

Serial No/Batch: S080447

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 06/12/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003776	S055045	D3552-11	Door Prop	S055044	ST363	1
003776	S079555	D3552-11	Door Prop	S055045	ST363	1
003776	S079544	D3594-043	Floor Doubler Assembly, LH	s073850	ST503	2
003776	S073848	D3594-044	Floor Doubler Assembly, RH	S076910	ST503	2
003776	S079542	D3594-5	Doubler	s073842	ST041	2
003776	S080403	D3622-1	Ball Stud	s063688-1	ST140	4
003776	S079541	MS20426AD4-4	Rivet	FM132536	ST312	4
003776	S079540	MS21073L5	Anchor Nut	S036488	ST298	2
003776	S079539	NAS1149D0516J	Washer	S007015	ST260A	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/12/18 2:13 PM dart.quirion.sonia

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

REFERENCE ONLY

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Revision: G

Date: 17.11.23